

## **Knowledge-Aided Assessment and Structured Application (KASA): Part 2 Biological Products**

**Joel Welch, Ph.D.**

Associate Director for Science & Biosimilar Strategy  
Vice Chair for Emerging Technology Team  
Office of Biotechnology Products, Office of Pharmaceutical Quality  
CDER | US FDA

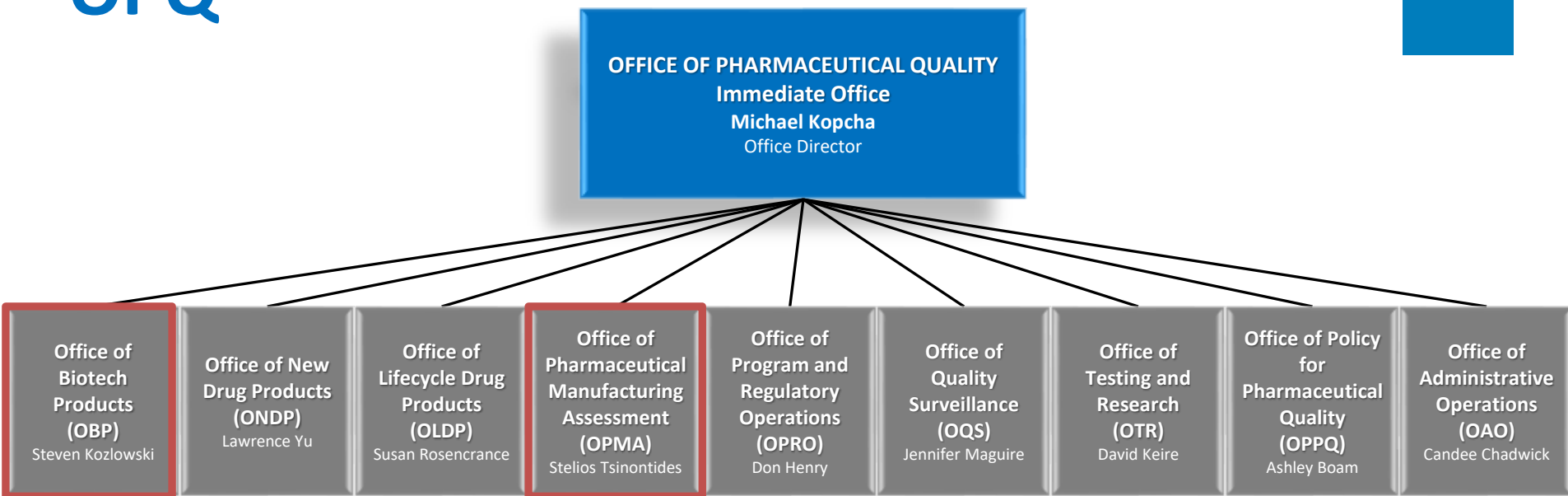
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# Learning Objectives



- Understand the Key Benefits of the KASA System
- Identify the Unique Opportunities and Challenges for Biological Products and KASA
- Explain the General Development approach for KASA modules for Biological Products in CDER



OPMA responsible for  
microbiology and facility  
assessment

# CDER Application Assessment Challenges

## External Challenges

- Volume of new applications
- User fee program expectations
- Commissioner, Congress, the pharma industry, and the public expectations
- Technology advancements

## Internal Challenges

- Freestyle narrative assessment:
  - Unstructured text
  - Summarization of application information
  - “Copy and paste” data tables
- Cumbersome knowledge sharing and knowledge management
- Subjective assessment based on the assessor’s expertise and knowledge at hand

# Key Objectives of KASA System

1. Capture and **manage knowledge** during the lifecycle of a drug product (Applicable for biological products)
2. Establish **rules and algorithms** to facilitate risk identification, mitigation, and communication for the drug product, manufacturing process, and facilities (Applicable for biological products)
3. Perform **computer-aided analyses of applications** for a comparison of regulatory standards and quality risk across the repository of approved drug products and facilities; (Applicable for biological products)
4. Provide a structured assessment that **radically eliminates text-based narratives** and summarization of information from the applications. (Applicable for biological products)



# Challenge Question #1

**Broadly, KASA has four key objectives: How many apply to KASA for biologics?**

- A. Three; computer-based rules and algorithms do not apply
- B. None of them- Biologics are too complex
- C. One; only the Knowledge Management portion is anticipated for biologics
- D. All four objectives still apply

# What's Different with Biological Products?



## Nature of Process

*Viral Safety,  
Aggregation, etc*

Few "low risk" unit  
operations

*DNA, HCP Clearance*

Unique safety  
concerns

*Adventitious Agents,  
Viral Clearance*

*Understanding of target and  
distribution*



*Small Scale Models*

*Spiking Studies*

*"Platform" Validation*

*Viral Clearance*

*Retain Activity?*

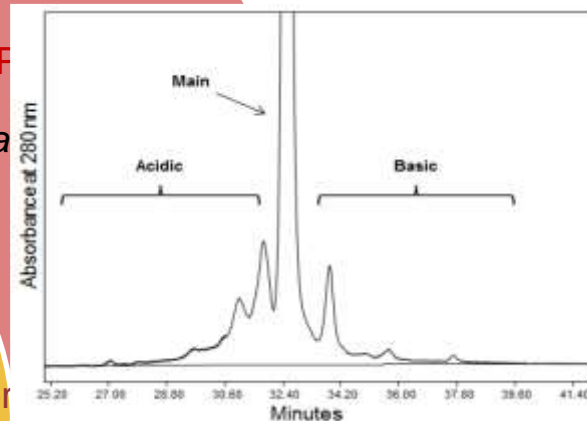
Product  
Related  
Substances vs.  
Impurities

COMPLEXITY

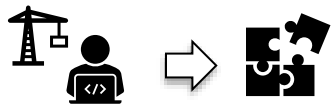
Methods monitor  
multiple CQAs

*Resin Lifetime*

Data Submitted



Molecular Function  
and Context



## Biotechnology KASA First Prototype Module:



- A risk-based assessment module for drug substance manufacturing
- Applies only to fed batch monoclonal antibodies
  - The majority of BLA submissions
- Prototype applies to new BLAs (though framework can be adapted for supplements)
- Does not include microbiology and facility portion yet
- Designed to capture description for manufacturing steps, including:
  - Process parameter Criticality assessment
  - Process parameter Range evaluation
  - Key elements that aren't characterized, but need to be described



# OBP KASA 1.x prototype:

## Key Features



- Data submitted by the sponsor can drive risk ranking up or down
- Initial risk ranking based on assessor expertise and scientific consensus
- Flags for assessment issues and IRs (to facilitate discussion between primary and secondary assessors)
- Able to capture revisions during assessment cycle
- Generates a summary output to be integrated in assessment document
- Designed to be consistent with ICH Q12 concepts

## Challenge Question #2



**What assessment activity is KASA for Biological Products beginning with?**

- A. KASA piloting will include all portions of BLA in its pilot
- B. Fed-batch drug substance manufacturing for monoclonal antibodies
- C. Both stability and specifications for drug substance and drug product
- D. Drug product manufacturing

# Basic Algorithm Module



## “Initial Risk Assessment”

What did they study?

Was something missed?



## “Characterization”

Do they have characterization data?

Is there leveraging of prior knowledge?

Did they characterize it well?



## “Validation”

What are the proposed ranges?

What are the validation ranges?



## “Range Decision”

Are the ranges supported?



## “Recommendation”

Established Conditions?

Final Risk Ranking?

PAR

Summary

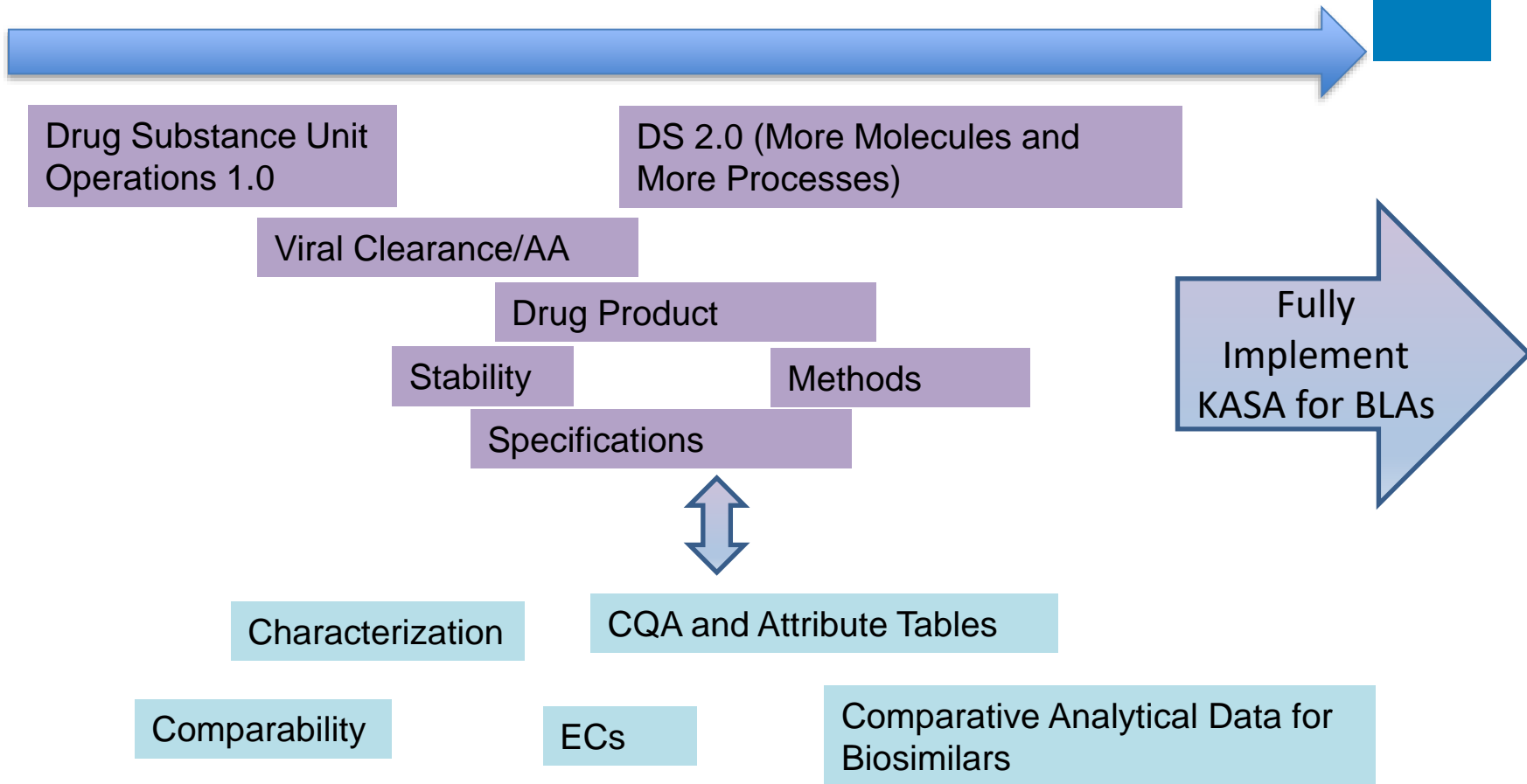
Any issue/precedents to capture?

# Where to Next for KASA for Biologics?

FDA

Module Development

Identify Key Outputs





# KASA at a Glimpse - DS



Enter unit for process parameter if applicable

Has the process parameter been characterized?

Is the characterization study appropriate?

Characterization range:

Is validation appropriate/acceptable?

Validation range:

Proposed process parameter range:

Key Questions

CV

Yes (Characterization data)

Yes Characterization is appropriate

Additional comments

4 6.5

Yes

Additional comments

4 6

4.5 5.5

IR

IR

IR

IR

Graph

Graph

Link to IR



Comparisons of Ranges

is the proposed PAR acceptable:

Yes

Additional comments

IR



# KASA at a Glimpse



## Viral Clearance Module:

Select a Unit Operation for viral clearance study: Virus Inactivation - Low pH

Does VC study used a modular or platform approach? No

Process Parameters	Check Box (Link to Commercial Manufacturing Process)	Parameter Values
<b>Hold Constant</b>		
Liquid pH	<input type="checkbox"/>	3.90-3.95
Liquid composition (i.e. buffer composition and molarity)	<input checked="" type="checkbox"/>	
Protein concentration	<input checked="" type="checkbox"/>	
Time	<input type="checkbox"/>	5, 10, 20, 30, 55
Temperature	<input type="checkbox"/>	14.5-15.4
<b>Scaled Down</b>		
Liquid Volume	<input checked="" type="checkbox"/>	

Are Unitoperations for Viral Clearance study done? Yes

# Conclusions

- KASA presents incredible opportunity for knowledge management, consistency in decision making, and improving efficiency
- KASA for biologics is beginning a pilot to assess its prototype modules
- The biologic KASA module builds on the same approach as others but includes unique elements based on nature of biotechnology products

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